

3-Port Non-vented

# sunhydraulics.com/model/CBCH 1.96(49.78) LOCATING SHOULDER PORTI PORTI PILOT OUTLET

# Counterbalance valves with pilot assist are meant to control an overrunning load. The check valve allows free flow from the directional valve (port 2) to the load (port 1) while a direct-acting, pilot-assisted relief valve controls flow from port 1 to port 2. Pilot assist at port 3 lowers the effective setting of the relief valve at a rate determined by the pilot ratio.

Other names for this valve include motion control valve and over-center valve.

# **CONFIGURATION**

(none) Material/Coating

L 	Control	Standard Screw Adjustment
C	Functional Setting Range	2000 - 5000 psi w/4 psi Check (140 - 350 bar w/ 0,3 bar Check), 3000 psi (210 bar) Standard Setting
N	Seal Material	Buna-N

# TECHNICAL DATA NO

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-11A
Series	1
Capacity	60 L/min.
Pilot Ratio	10:1
Maximum Recommended Load Pressure at Maximum Setting	270 bar
Maximum Setting	350 bar
Pilot Configuration	Bleed through
Factory Pressure Settings Established at	30 cc/min.
Maximum Valve Leakage at Reseat	0,3 cc/min.
Adjustment - No. of CCW Turns from Min. to Max. Setting	3.75
Operating Characteristic	Standard
Reseat	>85% of setting
Valve Hex Size	22,2 mm
Valve Installation Torque	41 - 47 Nm
Adjustment Screw Internal Hex Size	4 mm
Locknut Hex Size	15 mm
Locknut Torque	9 - 10 Nm
Seal kit - Cartridge	Buna: 990011007
Seal kit - Cartridge	EPDM: 990011014
Seal kit - Cartridge	Polyurethane: 990011002
Seal kit - Cartridge	Viton: 990011006
Model Weight	0.16 kg.

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#### CONFIGURATION OPTIONS

# Model Code Example: CBCHLCN

N Buna-N

**E** EPDM

V Viton

L Standard Screw Adjustment

**CONTROL** 

C Tamper Resistant - Factory Set (14

C 2000 - 5000 psi w/4 psi Check (140 - 350 bar w/ 0,3 bar Check) 3000 psi (210 bar) Standard

(L) FUNCTIONAL SETTING RANGE (C) SEAL MATERIAL

- Setting
  D 1000 2500 psi w/4 psi Check (70 175 bar w/ 0,3 bar Check), 2000 psi (140 bar) Standard Setting
- J 2000 5000 psi w/25 psi Check (140 - 350 bar w/ 1,7 bar Check), 3000 psi (210 bar) Standard Setting
- K 1000 2500 psi w/25 psi Check (70 - 175 bar w/ 1,7 bar Check), 2000 psi (140 bar) Standard Setting

(N) MATERIAL/COATING

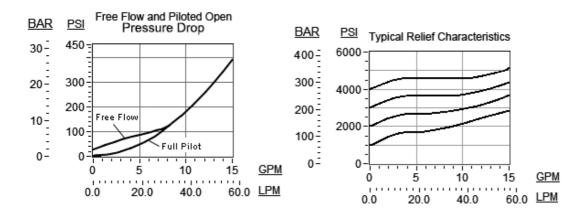
Standard Material/Coating

/AP Stainless Steel, Passivated
/LH Mild Steel, Zinc-Nickel

## **TECHNICAL FEATURES**

- Counterbalance valves should be set at least 1.3 times the maximum load induced pressure.
- Turn adjustment clockwise to decrease setting and release load.
- Full clockwise setting is less than 200 psi (14 bar).
- Backpressure at port 2 adds to the effective relief setting at a ratio of 1 plus the pilot ratio times the backpressure.
- Reseat exceeds 85% of set pressure when the valve is standard set. Settings lower than the standard set pressure may result in lower reseat percentages.
- Sun counterbalance cartridges can be installed directly into a cavity machined in an actuator housing for added protection and improved stiffness in the circuit.
- Two check valve cracking pressures are available. Use the 25 psi (1,7 bar) check unless actuator cavitation is a concern.
- This valve does not have positive seals on the pilot section and will pass between 2 and 20 in<sup>3</sup>/min./1000 psi (0,03 and 0,3 L/min./70 bar) between port 2 and port 3, depending on load pressure. This is a consideration in master-slave circuits and in the leak testing of valve-cylinder assemblies.
- All 3-port counterbalance, load control, and pilot-to-open check cartridges are physically interchangeable (i.e. same flow path, same cavity for a given frame size).
- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- Corrosion-resistant cartridge valves are intended for use in corrosive environments and are identified by the model code suffix /AP for external stainless steel components, or /LH for external zinc-nickel plated components. See the CONFIGURATION section for all options. For further details, please see the Materials of Construction page located under TECH RESOURCES.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

# **PERFORMANCE CURVES**



## **RELATED MODELS**

• CBCHX Fixed setting, 10:1 pilot ratio, standard capacity counterbalance valve

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