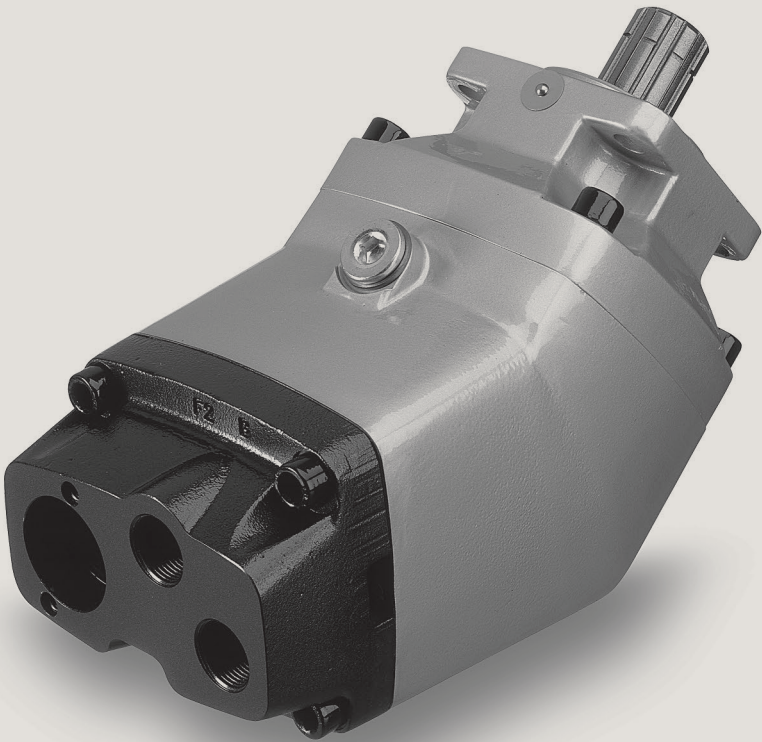


F2 Twin-flow Pump

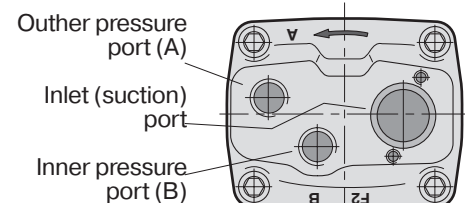


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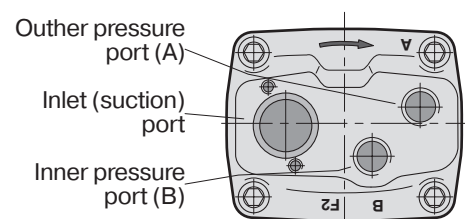
Specifications

Frame size F2-	42/42	53/53	55/28	70/35	70/70
Displacement [cm ³ /rev]					
Port A	43	55	55	69	68
Port B	41	52	28	36	68
Max operating pressure [bar]					
continuous	350	350	350	350	300
intermittent ³⁾	400	400	400	400	350
Mass moment of inertia J [kgm ²]	0.0092	0.0091	0.0091	0.0090	0.0104
Max Shaft speed [rpm]					
(unloaded pump; low pressure)	2550	2550	2550	2550	– ³⁾
Max selfpriming speed [rpm]					
Ports A ¹⁾ and B ¹⁾ pressurised	1800	1800	1800	1800	1650
Port A ¹⁾ unloaded, pressure in port B	2100	2100	2100	2100	2100
Max input power ²⁾ [kW]	100	127	100	126	131
Weight [kg]	19	19	19	19	19

'Left hand' and 'right hand' end caps



End cap for right hand rotating pump



End cap for left hand rotating pump

¹⁾ Valid at an inlet pressure of 1.0 bar (abs.) when operating on mineral oil at a viscosity of 30 mm²/s (cSt).

²⁾ Max 6 seconds in any one minute.

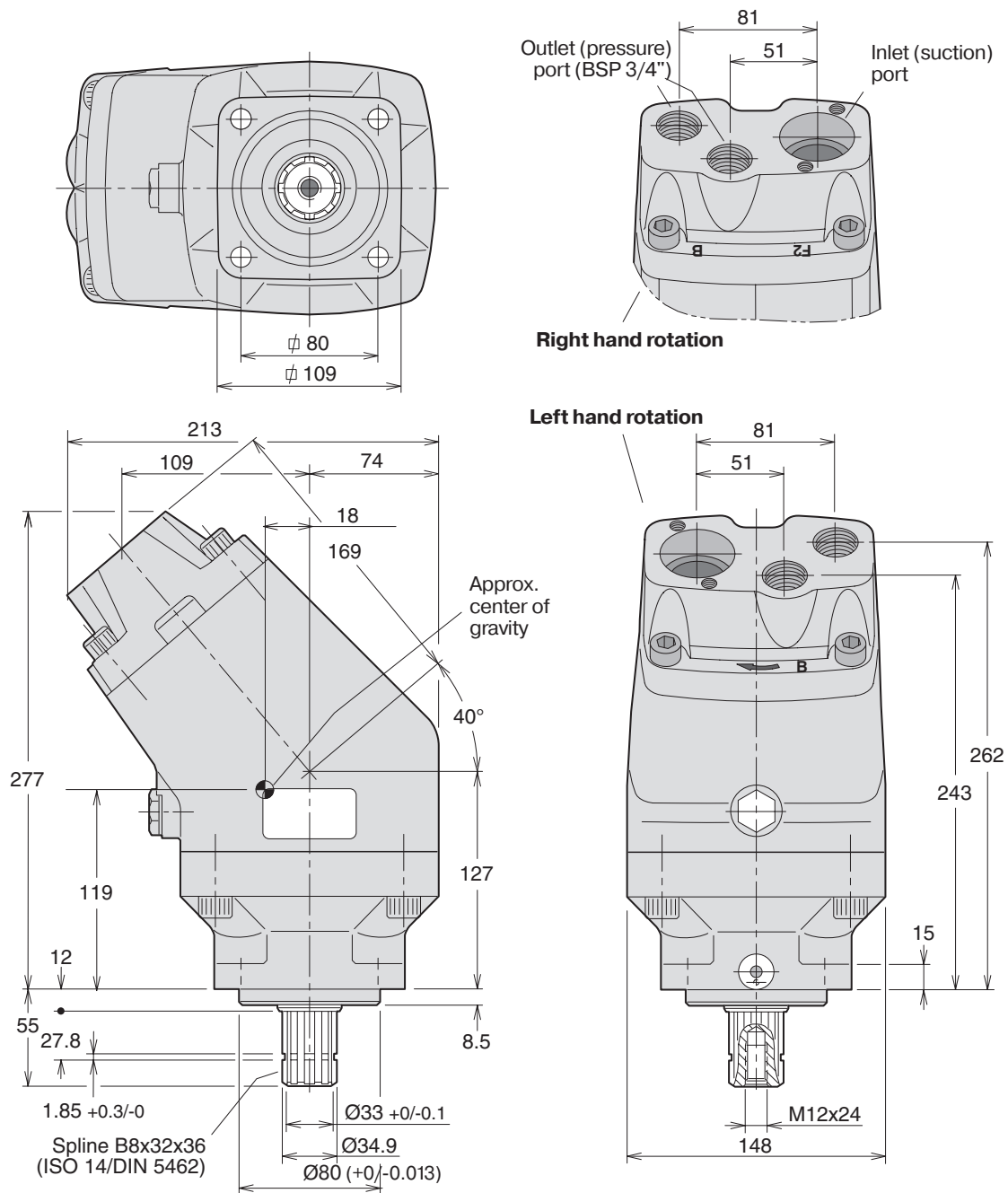
³⁾ Not suitable for engine-PTO

Flow vs. shaft speed (theoretical)

Pump speed [rpm]	800	1000	1200	1400	1600	1800	1900	2000	2100
F2-53/53 flow [l/min]									
Port A	43	54	65	76	86	97	-	-	-
Port B	42	52	62	73	83	94	99	104	109
Total (ports A + B)	85	106	127	149	169	191	-	-	-
	Note: 42/42 values is 80 % of 53/53 values 70/70 values is 130 % of 53/53 values								
F2-70/35 flow [l/min]									
Port A	55	69	83	97	110	124	-	-	-
Port B	29	36	43	50	58	65	68	72	76
Total (ports A + B)	84	105	126	147	168	189	-	-	-
	Note: 55/28 values is 80 % of 70/35 values								

Shaft torque vs. pressure (theoretical)

Pressure [bar]	150	200	250	300	350
F2-53/53 torque [Nm]					
Port A	129	171	214	257	300
Port B	124	165	206	248	289
Total (ports A + B)	253	336	420	505	589
	Note: 42/42 values is 80 % of 53/53 values 70/70 values is 130 % of 53/53 values				
F2-70/35 torque [Nm]					
Port A	164	219	274	329	383
Port B	86	114	143	171	200
Total (ports A + B)	250	333	417	500	583
	Note: 55/28 values is 80 % of 70/35 values				



Ordering code

Example: **F2 - 53/53 - L**

Frame size [cm³/rev]

42/42

53/53

55/28

70/35

70/70

Direction of rotation

L Left hand

R Right hand

NOTE:

- Before start-up, tighten the inspection port plug to 70 – 100 Nm.
- To change the direction of rotation, **the end cap must be replaced.**

NOTE:

The pump **does not** include a suction fitting; it must be ordered separately. See page 63ff..

Standard versions

Designation	Ordering no.
F2-42/42-R	378 4042
F2-42/42-L	378 4043
F2-53/53-R	378 1453
F2-53/53-L	378 1454
F2-55/28-R	378 4128
F2-55/28-L	378 4129
F2-70/35-R	378 1470
F2-70/35-L	378 1471
F2-70/70-R	378 4070
F2-70/70-L	378 4071